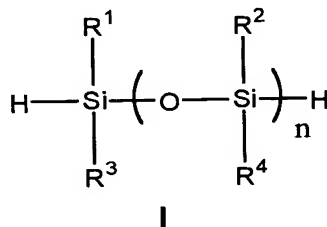


1. A process for the preparation of an alkoxysilyl silane or siloxane containing at least one polymerizable functional group selected from epoxy, vinyl ether, 1-propenyl ether, acrylate and methacrylate, said process comprising:
  - a. selectively reacting at least one compound of formula I



b. reacting said at least one monohydrosilane or monohydrosiloxane with at least one compound chosen from **A** and **B**, to form an alkoxysilyl silane or siloxane, with the proviso that

when **A** is used in step (a), **B** is used in step (b), and  
when **B** is used in step (a), **A** is used in step (b); and

**A** is a compound containing at least one vinyl or allyl group and at least one group selected from epoxy, vinyl ether, 1-propenyl ether, acrylate and methacrylate;

**B** is a compound containing at least one vinyl or allyl group and at least one dialkoxysilyl or trialkoxysilyl group;

R<sup>1</sup> - R<sup>4</sup> are independently hydrogen, alkyl, haloalkyl, arylalkyl, aryl or heterocyclic; and

$n$  is 0 or an integer from 1 to 100.

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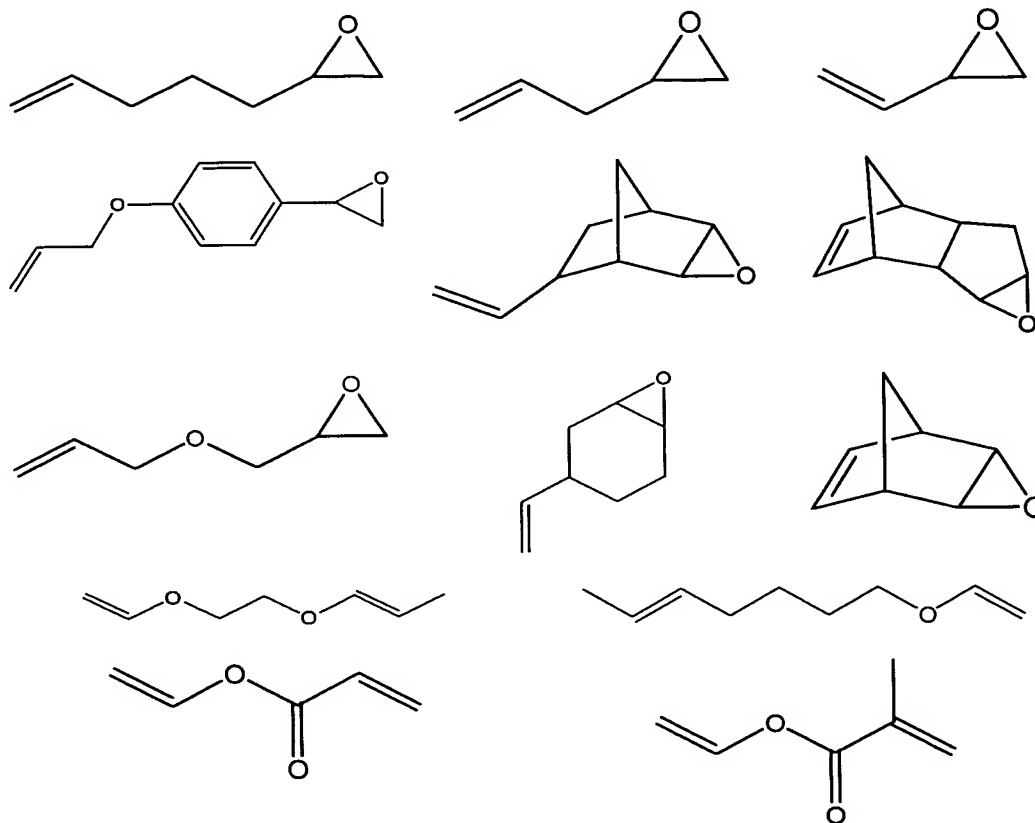
propenyl ether, acrylate and methacrylate.

3. A process according to claim 2, wherein said at least one group is an epoxy group.

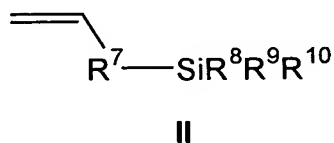
4. A process according to claim 2, wherein said at least one group is a  
a  
1-propenyl ether group.

5. A process according to claim 1, wherein A is used in step (a), and B is used in step (b).

6. A process according to claim 1, wherein A is selected from the group consisting of



7. A process according to claim 1, wherein B is an alkoxy silane of formula II

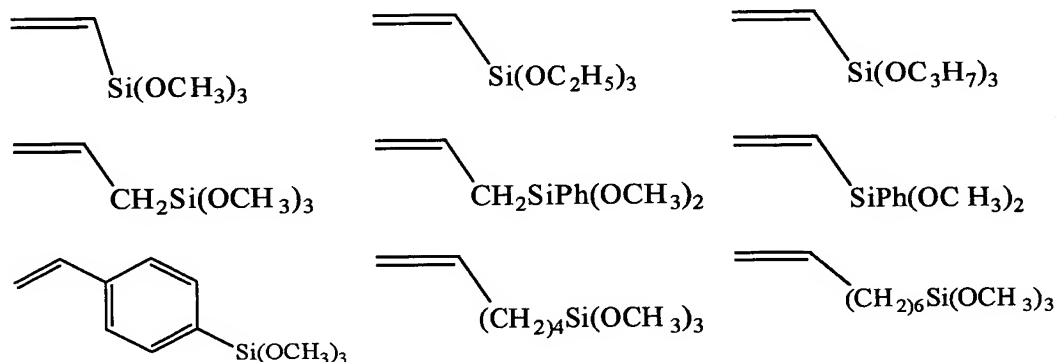


wherein

$\text{R}^7$  is a direct bond or a divalent aryl, alkyl or arylalkyl residue having 1-20 carbon atoms; and

$\text{R}^8$ ,  $\text{R}^9$ , and  $\text{R}^{10}$  is independently alkyl, aryl, arylalkyl, chloroalkyl, fluoroalkyl, heteroalkyl, heteroaryl, alkoxy, arylalkoxy, chloroalkoxy, or fluoroalkoxy.

8. A process according to claim 7, wherein B is selected from:



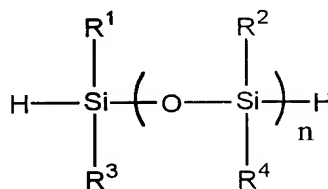
9. A process according to claim 1, wherein A is 3-vinyl-7-oxabicyclo[4.1.0]heptane.
10. A process according to claim 1, wherein B is vinyltrimethoxysilane.
11. A process according to claim 1, wherein  $\text{R}^1 - \text{R}^4$  is methyl and n is 1-3.

12. A process according to claim 1, wherein I is 1,1,3,3 tetramethyldisiloxane

13. A process according to claim 1, wherein I is 1,1,3,3 tetramethyldisiloxane, A is 3-vinyl-7-oxabicyclo[4.1.0]heptane, and B is vinyl trimethoxysilane.

14. A process for the preparation of an alkoxysilyl silane or siloxane substituted with at least one polymerizable functional group selected from epoxy, vinyl ether, 1-propenyl ether, acrylate and methacrylate, said process comprising:

a. selectively reacting at least one compound of formula I



I

with at least one compound chosen from A or B, to form at least one monohydrosilane or monohydrosiloxane; and

b. reacting said at least one monohydrosilane or monohydrosiloxane with at least one compound chosen from A and B, to form an alkoxysilyl silane or siloxane, with the proviso that

when A is used in step (a), B is used in step (b), and

when B is used in step (a), A is used in step (b); and

c. in the presence of an ion exchange resin, reacting 0.5 to 2.5 equivalents water with said alkoxysilyl siloxane; and

d. separating the ion exchange resin from a product of the reaction; wherein

A is a compound containing at least one vinyl or allyl group and at least one group selected from epoxy, vinyl ether, 1-propenyl ether, acrylate and methacrylate,

B is a compound containing at least one vinyl or allyl group and at least one dialkoxysilyl or trialkoxysilyl group;

R<sup>1</sup>-R<sup>4</sup> are independently hydrogen, alkyl, haloalkyl, arylalkyl, aryl or

heterocyclic; and

n is 0 or an integer from 1 to 100.

15. A process according to claim 14, additionally comprising reacting in step (c), at least one alkoxysilane selected from alkoxysilanes of formula  $\text{SiR}^6\text{R}^8\text{R}^9\text{R}^{10}$  and formula  $\text{SiR}^8\text{R}^9\text{R}^{10}\text{FG}$ ;

wherein

$\text{R}^6$ ,  $\text{R}^8$ ,  $\text{R}^9$ , and  $\text{R}^{10}$  is, independently, alkyl, aryl, arylalkyl, chloroalkyl, fluoroalkyl, heteroalkyl, heteroaryl, alkoxy, arylalkoxy, chloroalkoxy, or fluoroalkoxy of 1 to 10 carbons;

m is 0 or an integer from 1 to 3; and

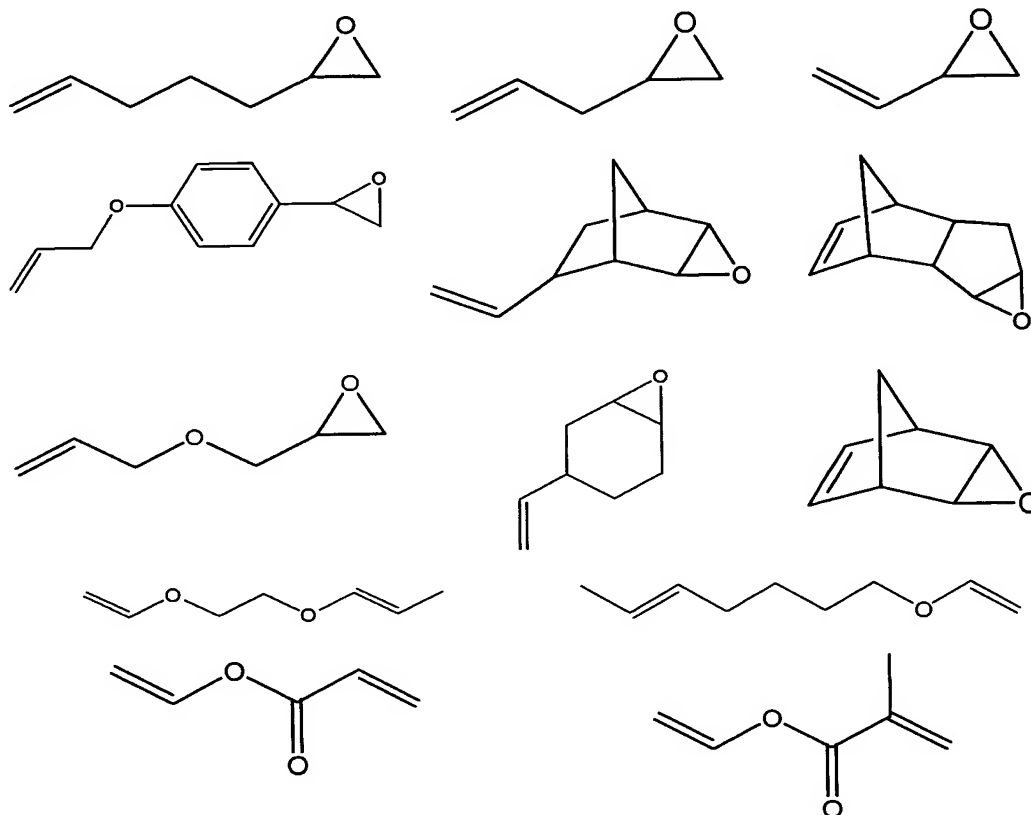
FG is a linear, branched or cyclic alkyl or alkyl ether residue of 1-20 carbon atoms, or 1-20 carbon atoms and 1-9 oxygen atoms, substituted with at least one group selected from epoxy, vinyl ether, 1-propenyl ether, acrylate and methacrylate.

16. A process according to claim 15, wherein said at least one alkoxysilane is an alkoxysilane of formula  $\text{SiR}^6\text{R}^8\text{R}^9\text{R}^{10}$ .

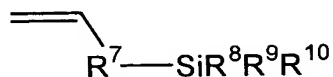
17. A process according to claim 14, wherein A is used in step (a), and B is used in step (b).

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18. A process according to claim 14, wherein **A** is selected from:



19. A process according to claim 14, wherein **B** is an alkoxy silane of formula II

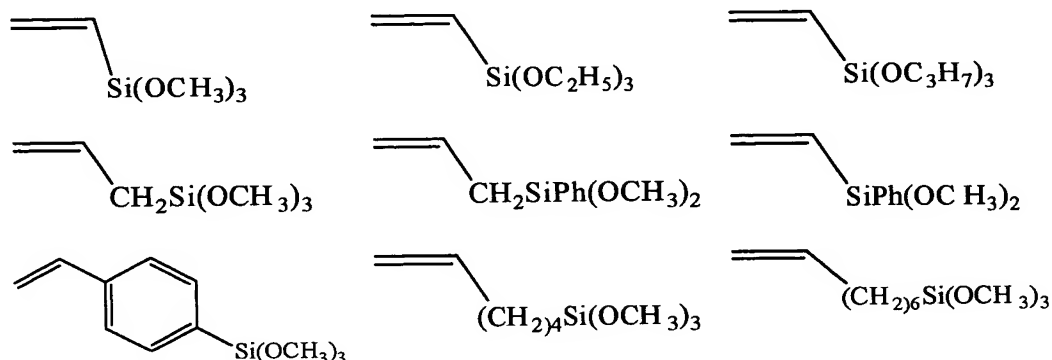


II

wherein

$\text{R}^7$  is a direct bond or a divalent aryl or alkyl residue; and  
 $\text{R}^8$ ,  $\text{R}^9$ , and  $\text{R}^{10}$  are independently alkyl, aryl, arylalkyl, chloroalkyl, fluoroalkyl, heteroalkyl, heteroaryl, alkoxy, arylalkoxy, chloroalkoxy, or fluoroalkoxy.

20. A process according to claim 19, wherein **B** is selected from:



21. A process according to claim 14, wherein **A** is 3-vinyl-7-oxabicyclo[4.1.0]heptane.

22. A process according to claim 14, wherein **B** is vinyl trimethoxysilane.

23. A process according to claim 14, wherein  $R^1 - R^4$  is methyl and  $n$  is 1-3.

24. A process according to claim 14, wherein **I** is 1,1,3,3-tetramethyldisiloxane.

25. A process according to claim 14, wherein **I** is 1,1,3,3,5,5-hexamethyltrisiloxane.

26. A process according to claim 14, wherein **I** is 1,1,3,3,5,5,7,7-octamethyltetrasiloxane.

27. A process according to claim 14, wherein **I** is methylphenylsilane.

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28. 1-[2-(3-(7-Oxabicyclo[4.1.0]heptyl)ethyl)-3-[2-trimethoxysilylethyl]-1,1,3,3-tetramethyldisiloxane.

29. 1-[2-(3-(7-Oxabicyclo[4.1.0]heptyl)ethyl)-5-[2-trimethoxysilylethyl]-1,1,3,3,5,5-hexamethyltrisiloxane.

30. 1-[2-(3-(7-Oxabicyclo[4.1.0]heptyl)ethyl)-7-[2-trimethoxysilylethyl]-1,1,3,3,5,5,7,7-octamethyltetrasiloxane.